

SHOP COPY

DATE: 7/22/04 INT: 20
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DAYS AFTER DATE OF ISSUE

The technical drawing illustrates a cylindrical component with the following dimensions and features:

- Overall height: 76
- Width: 56
- Bottom hole diameter: $\phi 15$ MOLTE FIN
- Top hole diameter: $\phi 68 - 9_{-0.2}$
- Top hole depth: 0.8
- Top hole angle: $\theta 11 - 8.1$
- Top hole width: 43:0.1
- Bottom hole angle: $\theta 11 - 8.1$
- Bottom hole width: 43:0.1

MARQUER :
001 9 751 002
CHIFFRES H. 20mm
L SUR PLAT LARG. = 5)
CHANFREINS NON COTES : 1 à 45°
CASSER LES ANGLES VIFS : 0,3 à 0,5 x 45°
PROTECTION : OXYDATION ANDROIQUE NOIRE

Technical drawing showing a cross-sectional view of a fin (DETAIL X), a top view of a slot (DETAIL A), and a side view of a stepped profile. The drawing includes the following dimensions and features:

- DETAIL X (Cross-Section):**
 - ANGLE VIF IMPERATIF: 15°
 - ANGLE VIF: 0.1 MAXI
 - Width: 34
 - Radius: R.1
 - Radius: R.02 MAXI
 - Width: 12
 - Width: 5
 - Radius: R.6
 - Width: 17.5
- DETAIL A (Top View):**
 - Width: 55
 - Width: 34
 - Radius: R.6 ± 0.01
 - Radius: R.6
 - Width: 12
 - Radius: R.1
 - Width: 5
 - Radius: R.6
 - Width: 17.5
- Side View:**
 - Width: 17.5
 - Width: 12
 - Radius: R.6
 - Radius: R.6
- Material and Finish:**
 - Material: A
 - Finish: $\text{O} \phi 0.01$
 - Finish: $\text{O} \phi 0.05$
 - Finish: $\text{O} \phi 0.08$
 - Finish: $\text{O} \phi 0.1$

MARQUEUR ICI
881 9751 001
CHIFFRE 3 H. 2mm
SUR PLAT LARG=5)

CHANFREINS NON COTES : 1:45°
LASSER LES ANGLES VIFS : 0.3 à 0.5 : 45°
PROTECTION: BRUNISSEAGE / TYPE: PENTRATE / SUR PLAT LARG

GUIDE	ASUD.1050 MPa	25 C04	ASUD.1050 MPa	881 9 751 001
			1.6 (D.A)	1/1 25.07.95

7	4751008	DESIGNATION	DEPARTEMENTS	COTES ET CRITÈRES RÉFÉRENTS :		
REF	21.11			A TRANSFÉRER SUR LE " CERTIFICAT DE CONSENTEMENT "		